

Table of Contents

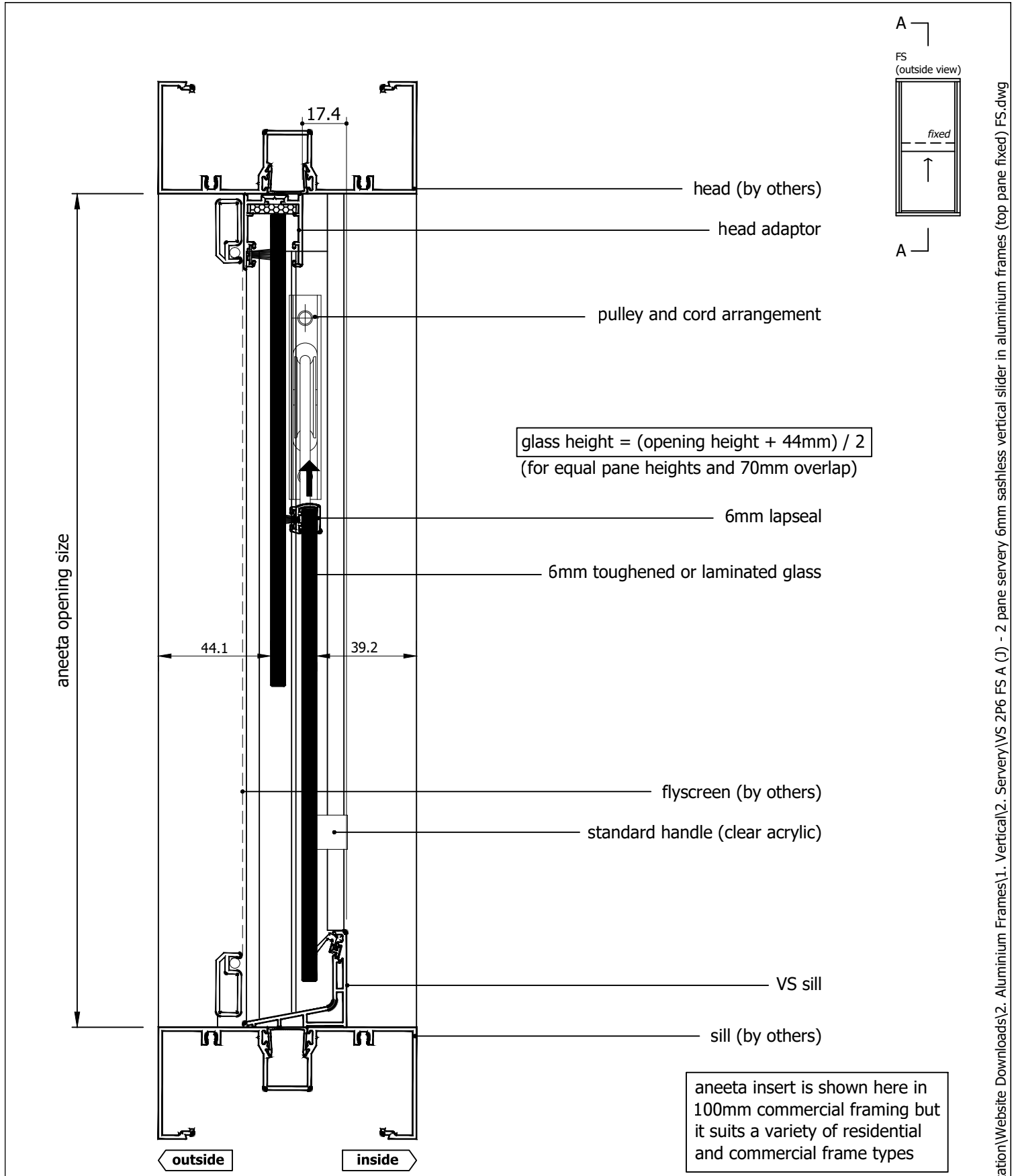
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>	<p>Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed)</p>				<p>Material: in Aluminium Frame</p>	
	<p>aneeta</p> <p>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</p>				<p>Finish:</p>	
	<p>Drwn: Chk: Date: Jan 2010 Scale: Sheet 1 of 13 Revision: J</p>				<p>Die/Part:</p>	
					<p>Dwg No: VS 2P6 FS A</p>	



IF IN DOUBT ASK - DO NOT SCALE DRAWING




Rev	Description	Approved By	Date
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, VS sill
vertical section A-A


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4 Sheet 2 of 13 Revision: J

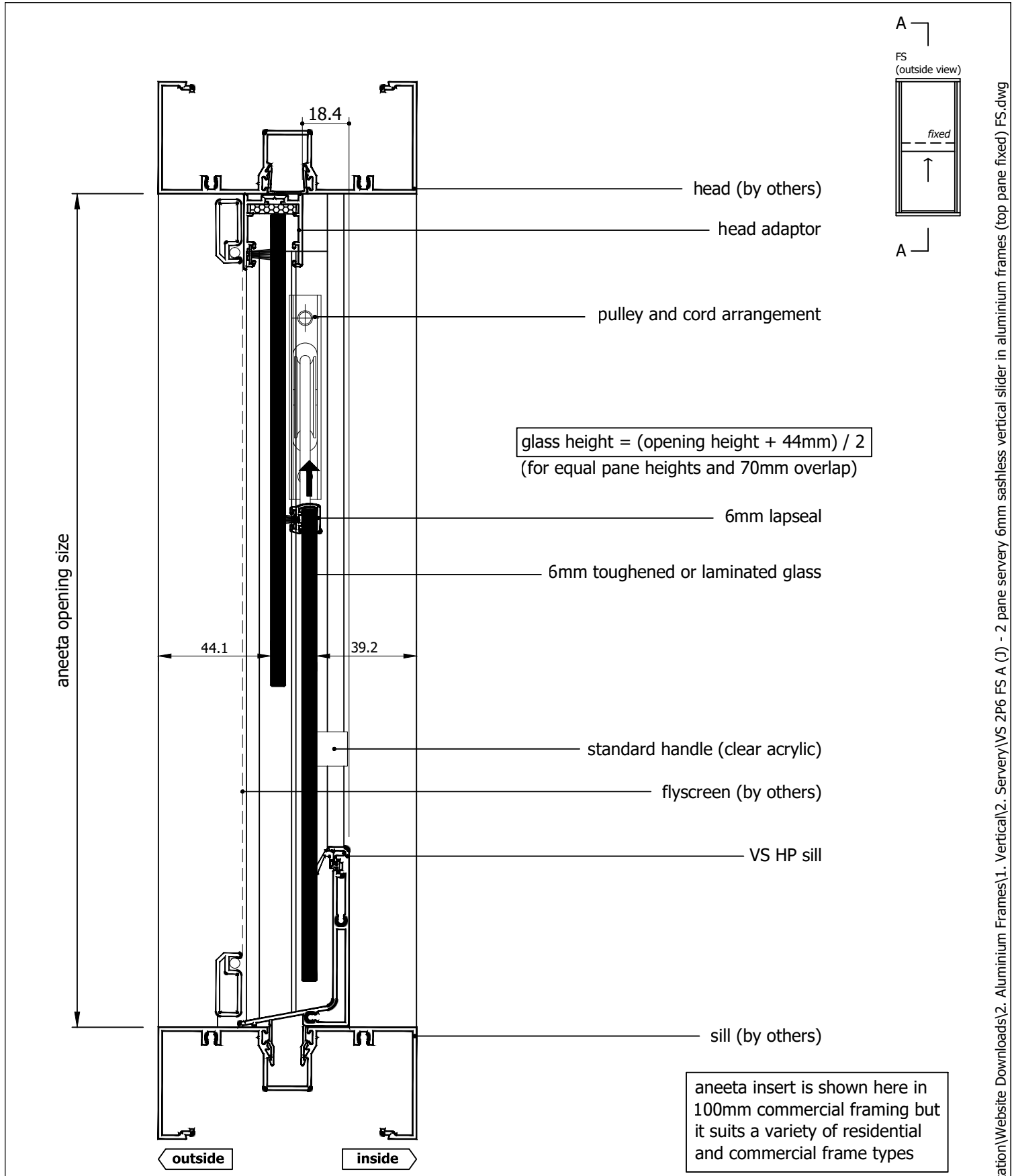
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg




Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
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E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, VS HP sill
vertical section A-A


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: Chk: Date: Jan 2010 Scale: 1:20A4

Material: in Aluminium Frame

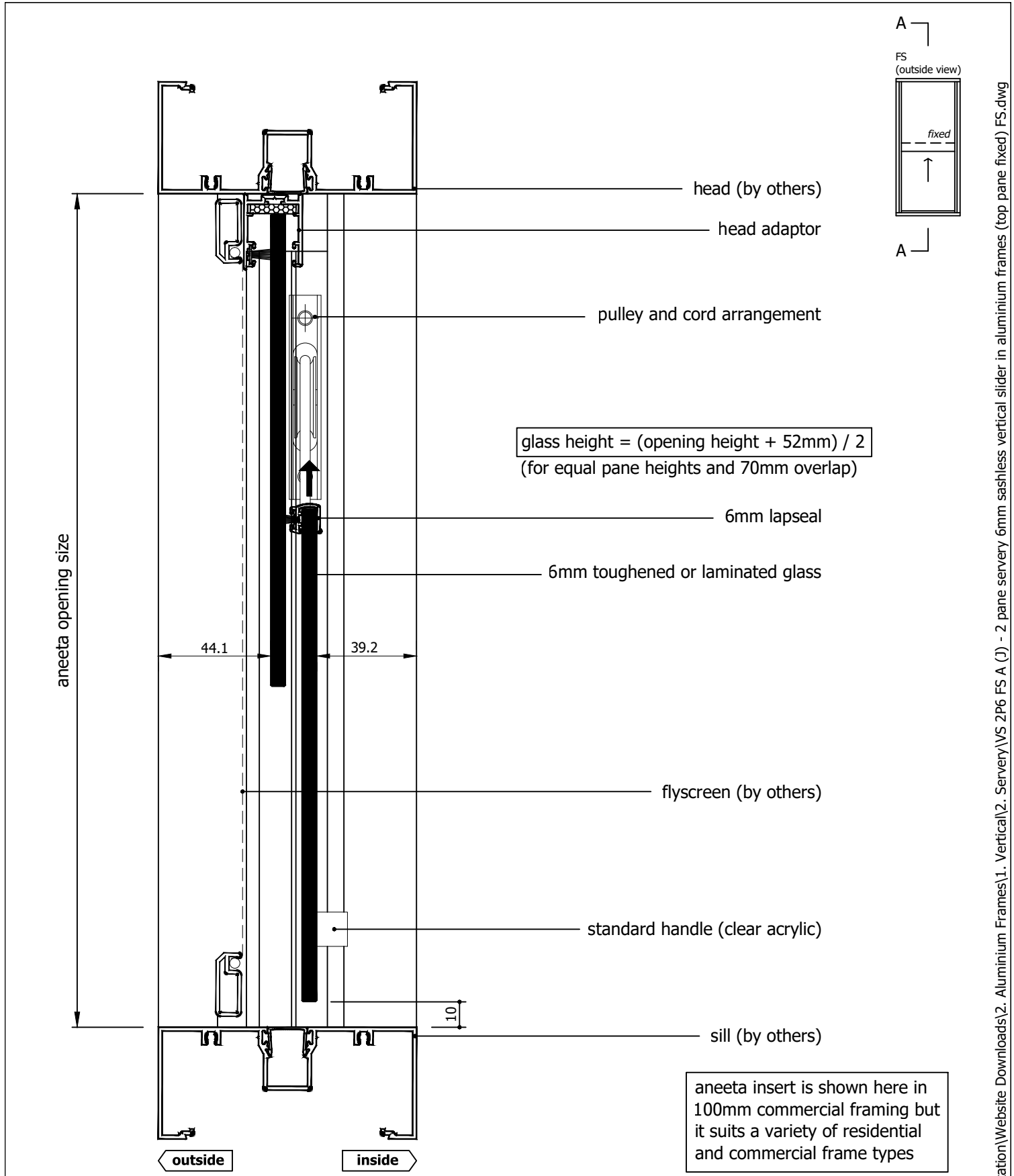
Finish:

Die/Part:


Dwg No: VS 2P6 FS A

Sheet 3 of 13 Revision: J

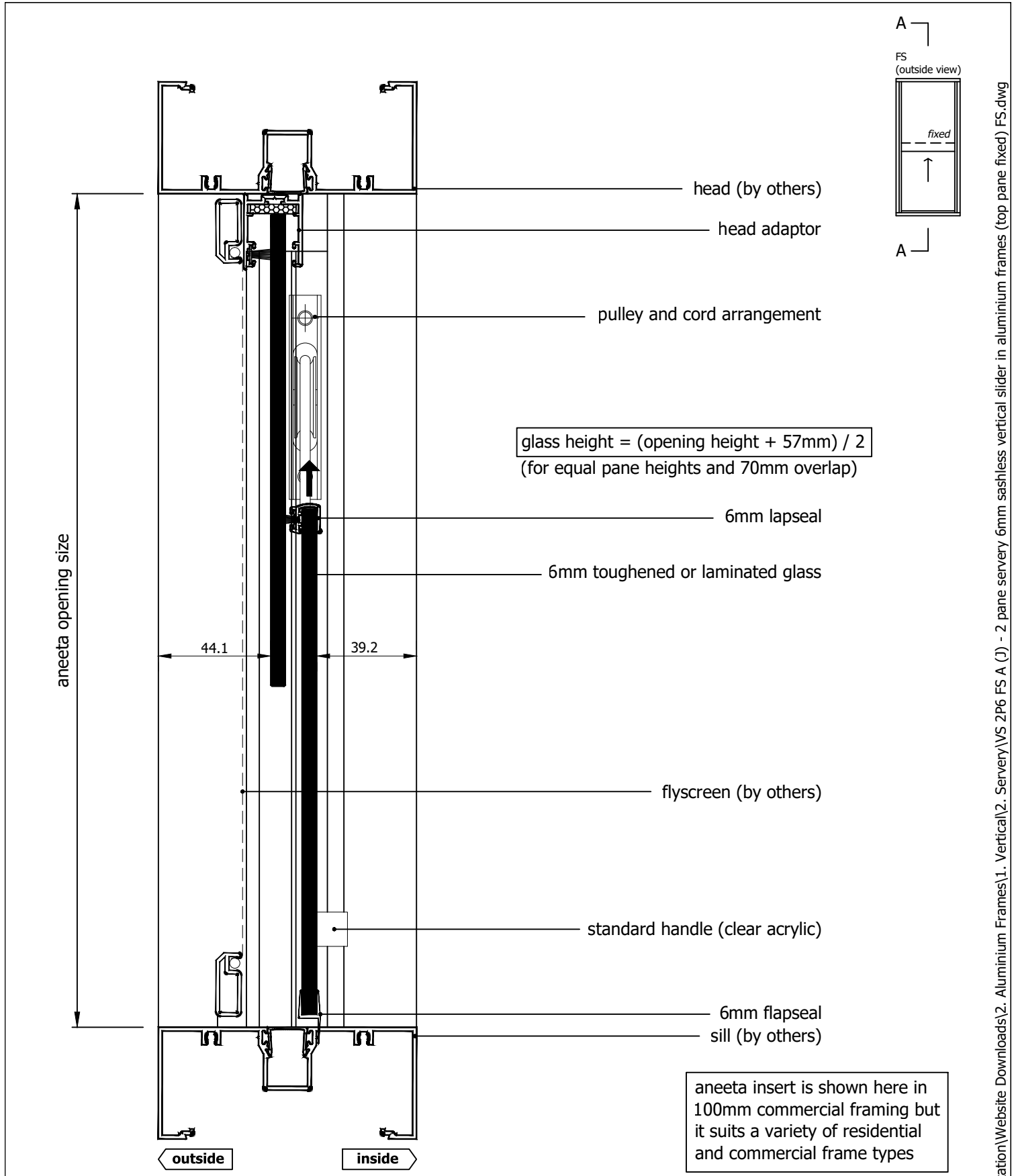
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed - small/medium box) with aluminium covers, no sill vertical section A-A				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No:	
						VS 2P6 FS A	
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 4 of 13	Revision: J		

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Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, 6mm flapseal
vertical section A-A


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4 Sheet 5 of 13 Revision: J

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 100mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

44.1

39.2

bottom pane

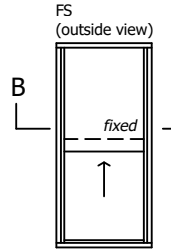
aluminium cover

lock

60 x 30mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

23.3

18.3

60

inside

Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Proprietary and confidential

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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - small box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 6 of 13

Revision: J

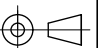
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

44.1

39.2

bottom pane

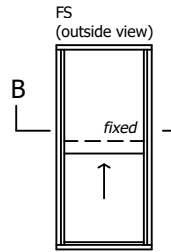
aluminium cover

lock

80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

13.3

80

8.3

inside

Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - medium box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Revision: J

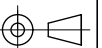
Material: in Aluminium Frame

Finish:

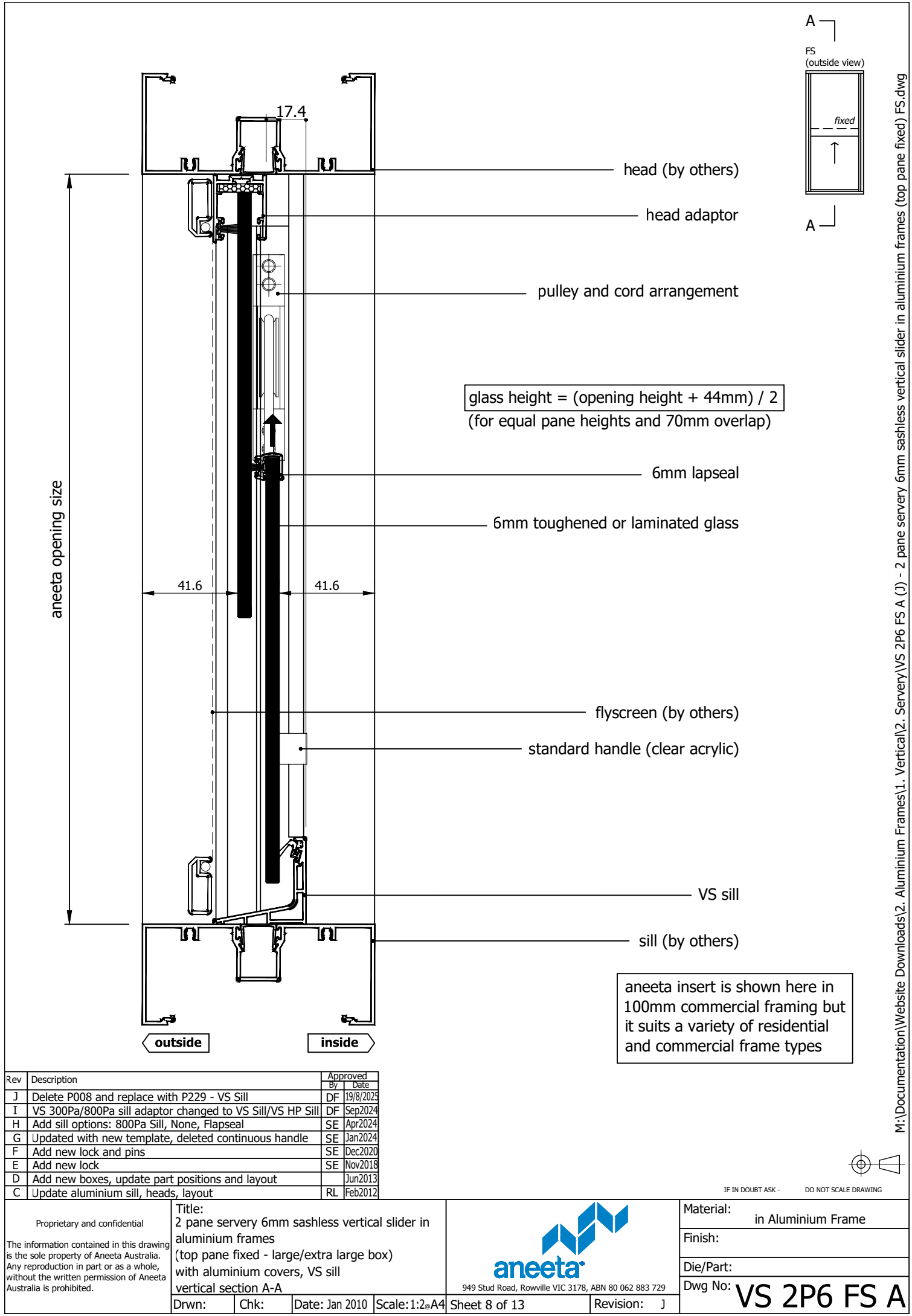
Die/Part:

Dwg No: VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
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Proprietary and confidential

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large/extra large box) with aluminium covers, VS sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

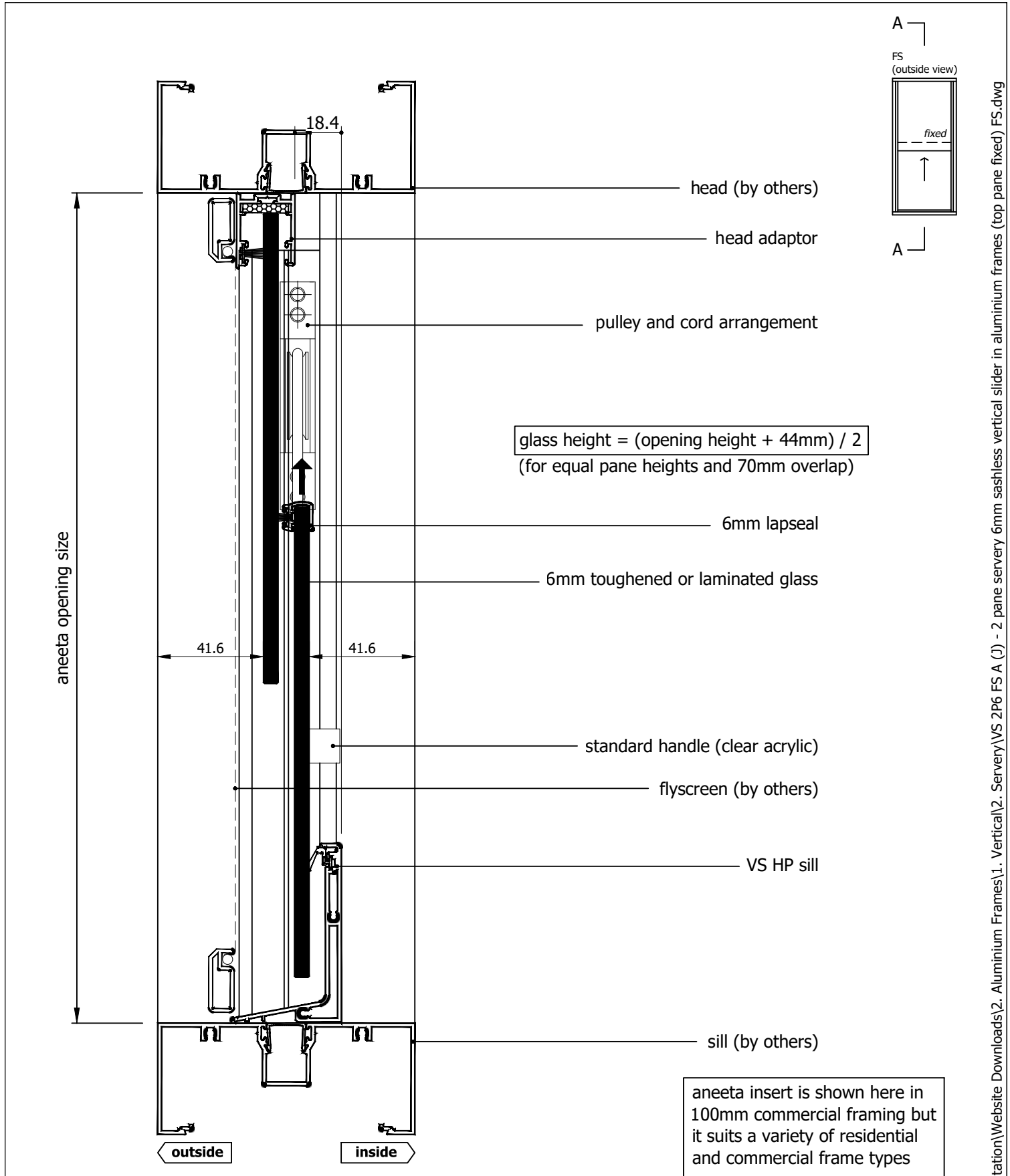
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame


Finish:

Die/Part:

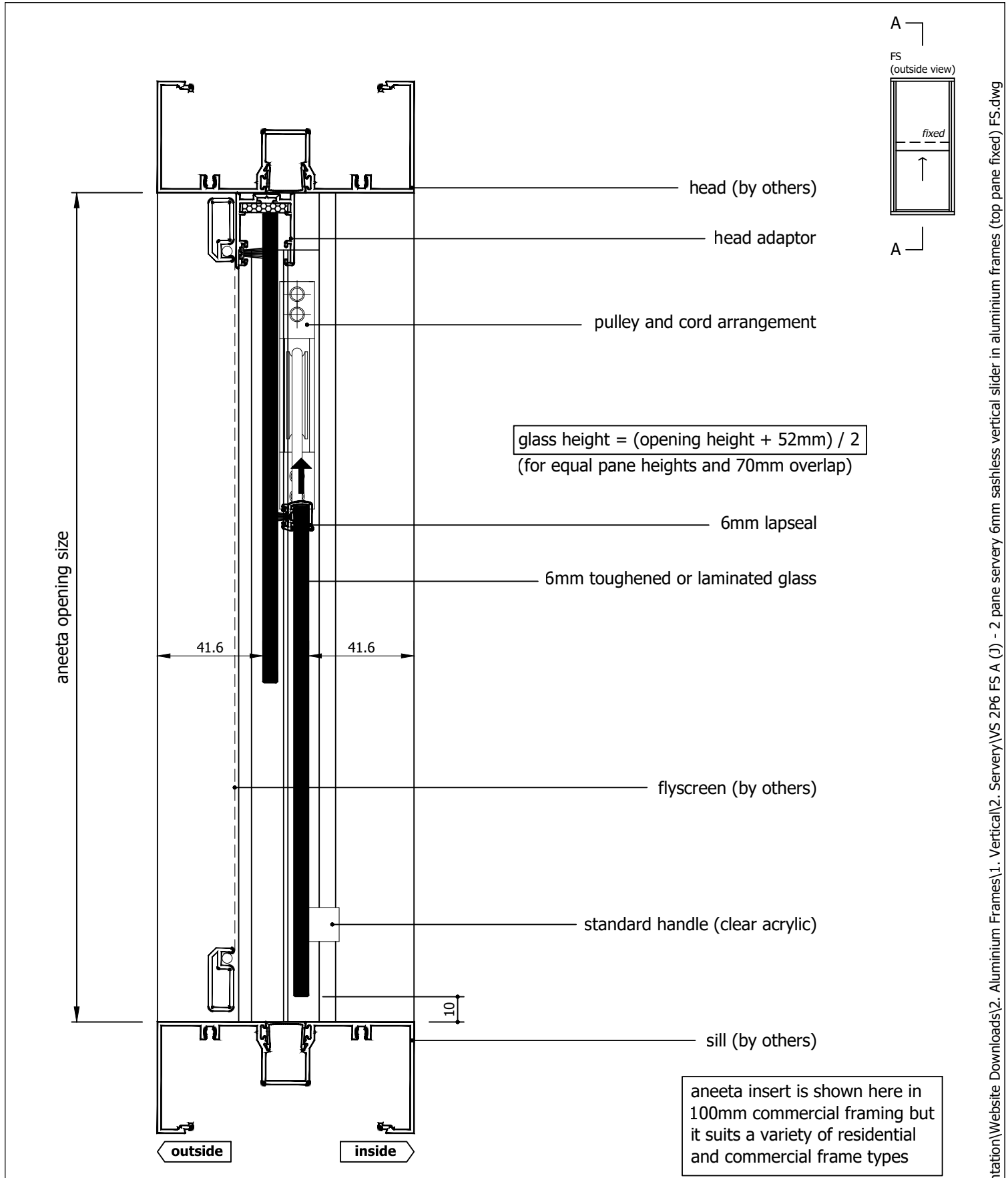
Dwg No: VS 2P6 FS A




Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
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						Finish:
						Die/Part:
						Dwg No: VS 2P6 FS A
	Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 9 of 13	Revision: J

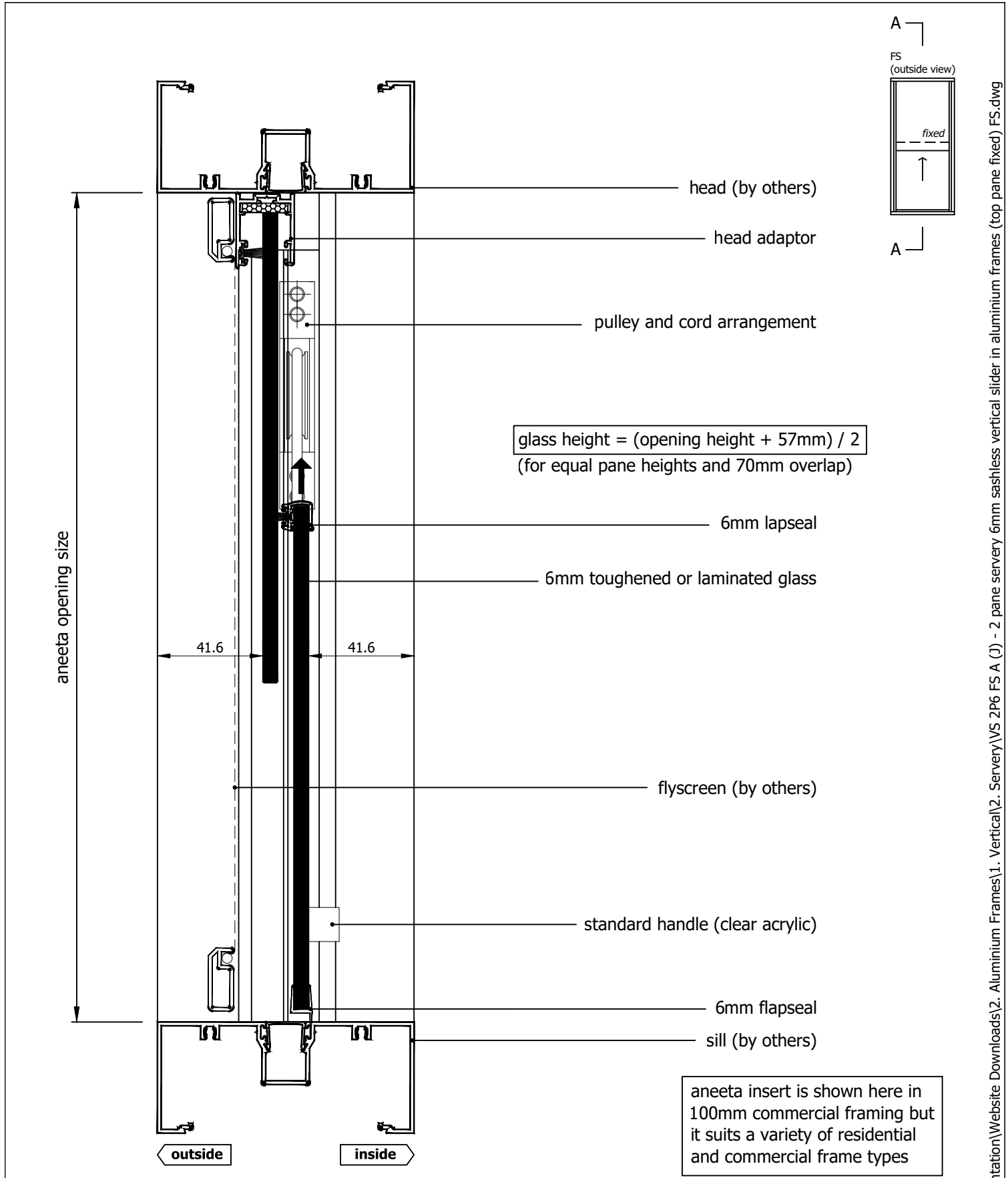
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg




Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
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						Finish:
						Die/Part:
						Dwg No: VS 2P6 FS A
	Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4		Sheet 10 of 13

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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			Finish:	
			Die/Part:	
			Dwg No: VS 2P6 FS A	
			Revision: J	
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 11 of 13

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

41.6

41.6

bottom pane

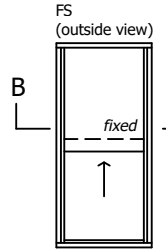
aluminium cover

lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

100

inside

Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - large box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 12 of 13

Revision: J

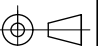
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

41.6

41.6

bottom pane

aluminium cover

lock

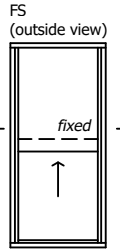
101.6 x 76.2mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

outside

inside



Rev	Description	Approved By	Date
J	Delete P008 and replace with P229 - VS Sill	DF	19/8/2023
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - extra large box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1 A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 13 of 13

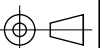
Revision: J

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (J) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg